

POWER NETWORK PARAMETER ANALYSER N10



SERVICE MANUAL



POWER NETWORK PARAMETER ANALYSER N10

Service manual

1.	APPLICATION	5
2.	METER SET	5
3.	INSTALLATION	6
	3.1. FITTING	6
	3.2. EXTERNAL CONNECTION DIAGRAMS	7
4.	PROGRAMMING	12
	4.1. FACEPLATE DESCRIPTION	12
	4.2. N10 OPERATING MODES	14
	4.2.1 MEASURING MODE	15
	4.2.1.1. Measurement of voltage and current harmonics	16
	4.2.2. TIME SETTING MODE - t	17
	4.2.3. PARAMETER CONFIGURATION MODE - S	18
	4.2.4. ALARM CONFIGURATION MODE - A	20
	4.2.5. PAGE CONFIGURATION MODE - P	22
5.	ERROR CODES	25
6.	TECHNICAL DATA	27
7.	ORDERING CODES	30
	MAINTENANCE AND GLIARANTEE	

1. APPLICATION

The N10 type meter is a programmable digital instrument destined to measure parameters in three-phase, 3 or 4-wire power networks, in symmetric and asymmetric systems with the simultaneous display of measured quantities and the digital transmission of their values and their conversion into an analog standard signal.

This meter enables the control and optimization of power electronic devices, systems and industrial installations. It ensures the measurement of: RMS voltage and current, active power and energy, reactive power and energy, power factors, frequency, 15-minutes active mean powers. Voltages and currents are multiplied by given voltage and current ratios of voltage and current measuring transformers. Power and energy indications take into consideration values of programmed ratios. This meter indicates additionally the actual time. The value of each measured quantity can be transmitted to the superordinated system through the RS-485 interface. One of the chosen quantity can be additionally transmitted by means of a standard current signal. three relays outputs can be used to signalize exceedings of chosen quantities, a pulse output to control energy counters with pulse inputs, and a pulse input to check counters having pulse outputs. Measurements are carried out by the sampling method of voltage and current signals. The meter is adapted to be fixed into a pannel by means of holders.

2. METER SET

The set includes:

- N10 type meter	1 pc.
- service manual	1 pc.
- guarantee card	1 pc.
- holders to fix into a nannel	4 ncs

Additionally for the execution with interface:

- service manual of the serial interface	1 pc.
- service manual of the WIZPAR program	1 pc
- lead of the RS-485 interface	1 pc.
- matching resistor	1 pc.
- diskette for the WIZPAR program	1 pc.

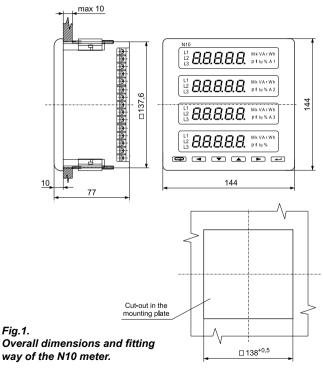
3. INSTALLATION

3.1. Fitting way

The meter is adapted to be mounted by means of holders according fig.1.

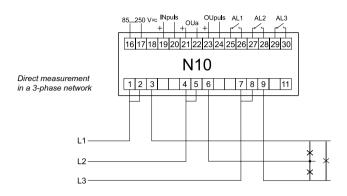
The meter housing is made of a sell-extinguishing plastics.

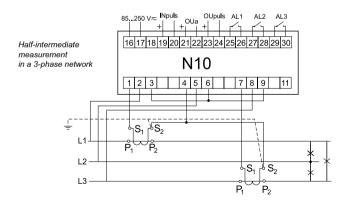
Housing dimensions are 144 x 144 x 77mm. At the outside of the meter there are screwed terminal strips which enable the connection up to $2.5 \ mm^2$ external leads.



6

3.2. External connection diagrams





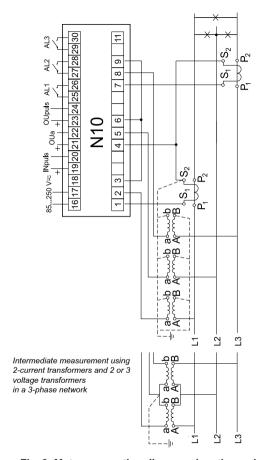
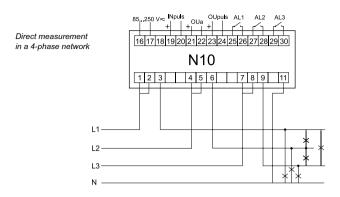
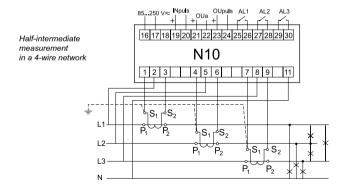


Fig. 2. Meter connection diagrams in a three-phase network





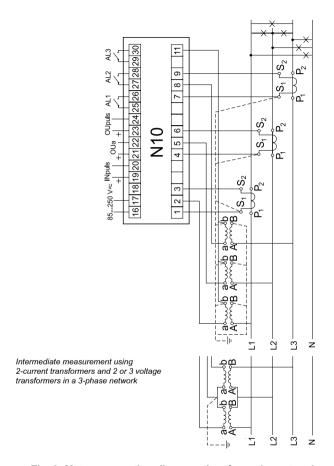


Fig. 3. Meter connection diagrams in a four-wire network

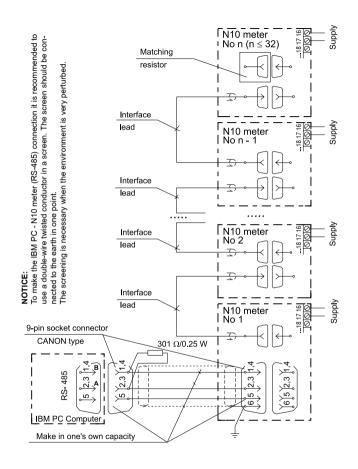


Fig. 4. Connecting way of N10 meters with an RS-485 interface.

4. PROGRAMMING

4.1. Faceplate description

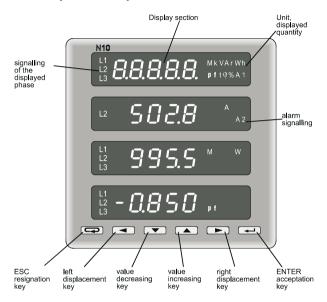


Fig. 5. View of the N10 meter faceplate

The N10 meter has 6 keys, four 5-digits display sections and illuminated symbols and parameter units. Values of measured parameters are shown on active pages selected by successive pressures of the key.

A page consists of 4 optional quantities chosen from the table 5 and displayed simultaneously on the meter.

The page definition is described in the configuration mode P.

Table 1

1	4	ENTER acceptance key
2		Right displacement key
3		Value increase key
4		Value decrease key
5	•	Left displacement key
6		ESC resignation key

The assignment of individual keys is as follows:



It is destined to accept the introduced value during the programmation. It enables the change of pages in the measuring mode.



They are destined to change the digit value on the decimal position during the programmation. They enable the display of suitably minimal and maximal values.



They allow the cursor displacement to successive decimal positions during the programmation and enable the change of display luminosity.



This key enables in anytime the resignation of carried out operations. It cancels alarms in measuring mode.

4.2. N10 operating modes

The N10 meter has 5 operating modes represented on the table 2.

Table 2

MOI	DE			
NAME	CALLING OUT SYMBOL	INPUT	OUTPUT	
Measuring		Understood	Through input to another mode	
Time setting	t	in SETUP procedure	or after the	
Page configuration	Р	in SETUP procedure	or after the last parameter	
Parameter configuration	S	in SETUP procedure	or after the last parameter	
Alarm configuration	Α	in SETUP procedure	or after the last parameter	

After its switching on, the meter makes tests informing by the announcement:

	n	_	1	0
_	h	2.	0	2

where: h2.02 - No of the actual program version,

After tests carrying out, the meter enters into the measuring mode and displays the page positioned before switching off.

The entry into another mode is made in the SETUP procedure. In order to enter in the SETUP procedure one should press two keys:

during ca 3 seconds, until the audible signal will be switched off.

S		t
Е		<u>P</u>
t		S
		Α

Choose by means of keys the appropriate mode. The active mode t, P, S or A is signalled by the flashing of the suitable symbol. Accept the chosen mode by the key.

The return from other modes into the measuring mode is carried out by means of the wey:

- after the last parameter (in t, S and A modes),
- after the last page (in the P mode).

4.2.1. Measuring mode

Values of different quantities are displayed acc. programmed pages by the manufacturer or configurated by the user in the **P** mode.

The change of page is realized by pressing the Key. The sequence of displayed pages is proceeded acc. the table formed in the **P** mode.

The monitoring of maximal or minimal values is realized when pressing respectively the or key. The cancellation of maximal or minimal values is realized when pressing the key during the monitoring of these values, i.e. at first the or key must be pressed and after the key.

Alarms are active if they were allocated. One must notice that alarm do not need to be related to quantities displayed on the page, because a change of page would cause an action on two-state outputs.

4.2.1.1. Measurement of voltages and current harmonics

The selection of harmonics is made by pressing weys for reviewing current harmonic, or by keys for reviewing voltage harmonics.

Н	I	1
Α	I	<u>2</u>
r	I	3

Н	U	1
Α	U	<u>2</u>
r	U	3

The selected U1,U2,U3 or I1,I2, I3 quantity is signalled by the flashing of the suitable digit. One must choose by the vor key the required quantity and press the key. The following quantities will be displayed:

	w	-	n
h		n	<u>n</u>
Х	х	x.	Х

Where: w-n - chosen quantity, e.g. U-1

n-n - harmonic number

xxx.x - value of the n-th harmonic

The harmonic number up to the 25th harmonic can be changed by means of or keys. The active position is signalled by the cursor. One can return to display the selection of reviewed harmonics by pressing the key. A successive pressure of the key means the return to the measuring mode.

For wrong THD indications, successive harmonic values will not be displayed.

NOTICE:

Indications appear when the parameter 22 will be switch on in the SETUP mode, i.e. the selection of the harmonic measurement and the assumptions concerning the measurement will be fulfilled.

4.2.2. Setting time mode - t

After the entry into the SETUP procedure one must choose the mode t by pressing the or key and the key. Following values will be displayed:

у	у	у	У
		m	m
		d	d

Where: yyyy - year

mm - month dd - dav

By means of keys required values can be set, i.e. the position of the decimal digit can be choosen by the or key, the digit value by the or key. The cursor signalizes the active position. The set value can be accepted by the key or cancelled by the key and comes back into the measuring mode.

causes the arrangement on the successive parameter.

after dd (day), causes the transition to hours and minutes settings.

		h	h
		m	m
		s	s

Where: hh - hours

mm - minutes ss - secondes The setting of hours and minutes is similar to the setting of the year, month and day.

after min (minutes), causes the memorization of set values and the exit from the mode t.

The seconde counter is not be set but it is zeroed when accepting minutes. This means that in order to obtain an accurate timer setting one must wait till a full minute and then press the key (ENTER).

4.2.3. Parameter configuration mode - S

This mode is destined to set meter parameters, input and output signal values. The entry into the parameter configuration mode is protected by the access code if an access code different from zero had been introduced.

In the case of 0000 code, password inquiry is omitted. If the access code is different from zero, there is the possibility of parameter reviewing, but changes are locked.

Values are set in this mode acc, the table 3.

Table 3

Item	Parameter name	Designa tion	Range	Notice/description	Manu- factu- rer's values
1	Introduction of access code	SECU	00009999	0000 -without code	0000
2	Setting of meter parameters by the manufacturer	rESt		Y/n	n
3	Ratio of current trans- former	tr_l	120000		1
4	Ratio of voltage trans- former	tr_U	14000		1
5	Quantity on the continuous output	Ao_n	034	Quantity code acc. table 5	1
6	Factor of output rescaling		Ao_L	80120%	100
7	Range of the continu- ous output	Ao_0	0,4	0 - 020mA 4 - 420mA	4

Table 3

acc. 35
er/ hmax 1000 ec.
acc. 38
er/ VAh 1000
n
n
n
n
n
15
n
1
9600
erface 0 II 8N1 II 7E1 II 7O1 8N2 8E1 8O1
0
0000

In parameters 5, 8, 10, 21 the range 0 means that the appropriate output, input is switched off.

Notations:

- N lack of parity (no parity),
- E bit checking the even parity,
- O bit checking the odd parity.

The entry into the procedure causes the setting on the parameter 1 or 2 if the access code is equal 0000. We adjust required values by means of keys, i.e. one can choose the position of the decimal digit by pressing the key, the digit value by pressing the key. The active position is signalled by the cursor.

One can accept the established value by pressing the key or cancel it by pressing the key and come back to the measuring mode.

causes the setting on the successive parameter.

after the last parameter, causes the memorization of setting values and the exit from the mode S.

Notice:

PA_S=Y means that the average power $P_{_{AV}}$ will be brought up to date every 15, 30, or 60 minutes synchronized with the internal virtual timer.

PA_S=n means that the average power will be calculated for the last 15, 30, or 60 minutes and brought up to date every 1 seconde, so-called "moving window".

4.2.4. Alarm configuration mode - A

This mode serves to:

- attribute the quantity to alarms,
- Set the thresholds setting of alarm switching on and off (also the direction of alarm action).

Table 4

Item	Parameter name	Designa tion	Range	Notice/description	Manu- factu- rer's values
1	Two state output 1- quantity	A1_n	0, 134	Quantity code acc. table 5	2
2	Two state output 1- switch on value	A1on	0120 [%]		101
3	Two state output 1- switch off value	A1oF	0120 [%]		99
4	Two state output 2- quantity	A2_n	0, 134	Quantity code acc. table 5	9
5	Two state output 2- switch on value	A2on	0120 [%]		101
6	Two state output 2- switch off value	A2oF	0120 [%]		99
7	Two state output 3- quantity	A3_n	0, 134	Quantity code acc. table 5	16
8	Two state output 3- switch on value	A3on	0120 [%]		101
9	Two state output 3- switch off value	A3oF	0120 [%]		99
10	Delay of alarm action	ALdt	0100 sec	Time lag of alarm switching on	0

The entry into the mode of alarm setting is not protected by the access code.

Alarms are active if they were attributed, i.e. if a measured quantity different than zero (table 5) has been attributed to them. One must notice that alarms concern chosen quantities in the basic configuration mode **S** and they are not related with quantities displayed on the page. If the quantity value related to the alarm exceeds the declared threshold, the two-state output corresponding to this alarm will be switched on (relay) and the symbol Ai will be lighted. If the quantity value decreases below the alarm threshold, the two-state output is switched off, but the Ai signalling remains until the time of its cancellation by means of the **ESC** key.

The Aior < AioF setting causes the alarm inverse action, i.e. the output is switched on if the prescribed value decreases below the Aion value and the output is switched off if the value increases above the AioF threshold.

4.2.5. Page configuration mode - P

This mode is used to select quantities displayed simultaneously on the meter, i.e. to define user's pages.

A list of possible quantities and their codes are inserted in the table 5.

Table 5.

Code	Quantity name	Symbol	Unit	Signal- ling	Mark
00	Without quantity - display extinguished				
01	Phase 1 voltage	U ₁	(k)V	L1	
02	Line L1 current	I ₁	(k)A	L1	
03	Phase L1 active power	P ₁	(M,k)W	L1	/-
04	Phase L1 reactive power	Q ₁	(M,k)VAr	L1	/-
05	Phase L1 apparent power	S ₁	(M,k)VA	L1	
06	Phase L1 active power factor (Pf ₁ = P ₁ /S ₁)	Pf ₁	Pf	L1	/-
07	Phase L1 tφ ₁ factor (tφ ₁ = Q ₁ / P ₁)	tφ ₁	tφ	L1	/-
08	Phase L2 voltage	U ₂	(k)V	L2	
09	Line L2 current	l ₂	(k)A	L2	
10	Phase L2 active power	P ₂	(M,k)W	L2	/-
11	Phase L2 reactive power	Q ₂	(M,k)VAr	L2	/-
12	Phase L2 apparent power	S ₂	(M,k)VA	L2	
13	Phase L2 active power factor (Pf ₂ = P ₂ / S ₂)	Pf ₂	Pf	L2	/-
14	Phase L2 tφ ₂ factor (tφ ₂ = Q ₂ / P ₂)	tφ ₂	tφ	L2	/-
15	Phase 3 voltage	U ₃	(k)V	L3	
16	Line L3 current	I ₃	(k)A	L3	
17	Phase L3 active power	P ₃	(M,k)W	L3	/-
18	Phase L3 reactive power	Q_3	(M,k)VAr	L3	/-
19	Phase L3 apparent power	S ₃	(M,k)VA	L3	
20	Phase L3 active power factor (Pf ₃ = P ₃ / S ₃)	Pf ₃	Pf	L3	/-
21	Phase L3 tφ ₃ factor (tφ ₃ = Q ₃ / P ₃)	tφ ₃	tφ	L3	/-
22	Average 3-phase voltage	Us	(k)V	1,2,3	
23	Average 3-phase current	Is	(k)A	L1,L2,L3	

	I	1			
24	3-phase active power	Р	(M,k)W	L1,L2,L3	/-
25	3-phase reactive power	Q	(M,k)VAr	L1,L2,L3	/-
26	3-phase apparent power	S	(M,k)VA	L1,L2,L3	
27	Active power factor (Pf= P/ S)	Pf	Pf	L1,L2,L3	/-
28	Average 3-phase t(factor (tφ= Q/P)	tφ	tφ	L1,L2,L3	/-
29	Frequency	f	Hz		
30	Voltage between lines L1-L2	U12	(k)V	L1,L2	
31	Voltage between lines L2-L3	U23	(k)V	L2,L3	
32	Voltage between lines L3-L1	U31	(k)V	L3,L1	
33	Average between lines voiltage	U123	(k)V	L1,L2,L3	
34	15-minutes average active power	PAV	(M,k)W	1, 2, 3	
35	3-phase active energy	EnP	(M,k)Wh	L1,L2,L3	/-
36	3-phase reactive energy	Enb	(M,k)VArh	L1,L2,L3	/-
37	3-phase apparent energy	EnS	(M,k)VAh	L1,L2,L3	
38	Active energy from external counter	EnPz	(M,k)Wh		
39	Reactive energy from external counter	Enbz	(M,k)VArh		
40	Apparent energy from external counter	EnSz	(M,k)VA		
41	Date - day, month				
42	Date - year				
43	Time - hours, minutes				
44	Time - secondes				
45	THD of the phase L1 voltage	THD U1	V%	L1	
46	THD of the phase L2 voltage	THD U2	V%	L2	
47	THD of the phase L3 voltage	THD U3	V%	L3	
48	THD of the phase L1 current	THD I1	A%	L1	
49	THD of the phase L2 current	THD I2	A%	L2	
50	THD of the phase L3 current	THD I3	A%	L3	

In the case of parameters 40...50, the denominations V and A have got a conventional character distinguishing the given parameter, the basic quantity in %.

In order to define pages one must enter into the mode ${\bf P}.$

Р	Α	G	n
		n	r

By pressing keys set the number nn of user's pages from the range 00...20. Accept by the key the chosen mode.

If the number of pages is set 00, it means that the user did not decide to define own pages and chose 7 pages programmed by the manufacturer. Manufacturer's settings are shown below:

Page 1	Page 2	Page 3	Page 4
01 U ₁ (k)V	30 U ₁₂ (k)V	02 I ₁ (k)A	03 P ₁ (Mk)W
08 U ₂ (k)V	31 U ₂₃ (k)V	09 I ₂ (k)A	10 P ₂ (Mk)W
15 U ₃ (k)V	32 U ₃₁ (k)V	16 I ₃ (k)A	17 P ₃ (Mk)W
22 U ₈ (k)V	33 U ₁₂₃ (k)V	23 I _s (k)A	24 P (Mk)W

Page 5			Page 6		Page 7	
24 P (N	lk) W	35	EnP (Mk) Wh		41	dd.mm
25 Q (N	1k) VAr	36	EnB (Mk) VArh		42	уууу
26 S (N	lk) VA	37	EnS (Mk) VAh		43	hh.mm
27 Pf		38	f		44	SS

If a non-zero number of pages has been set then one must define the page contents.

nn - page number kk - quantity code acc. to the table 5.

Р	k	k
G	k	k
n	k	k
n	k	k

By pressing keys, set required quantities on successive display sections.

The active position is signaled by the cursor. One can accept the established value by the key or cancel it by pressing the key.

causes the setting on the next parameter or the successive page.

after the last page, causes the memorization of pages and the exit from the configuration mode **P**.

5. ERROR CODES

During the meter operation, communicates concerning errors can occur.

Causes of errors are presented below:

Err1 - when the voltage or the current is too low during the measurement:

 $\begin{array}{ll} Pf_{i} \ , t\phi_{i} & below \ 7\% \ U_{n} \\ and \ (or) \ below \ 2\% \ I_{n} \\ f & below \ 0,5\% \\ THD \ U_{i} \ THD \ I_{i} \ below \ 1\% \ U_{n}, I_{n} \end{array}$

- or the full interval of the PA_t averaging time is not elapsed yet,
- Err2 Lack of possibility to define the maximal or minimal quantity value (lack of current, usually after the meter switching on or the cancellation of extremal values)

 Lo F frequency lower than 47 Hz for THD U_i, THD I_i measurements,
 - Hi F frequency higher than 52 Hz for THD $\mathbf{U_i}$, THD $\mathbf{I_i}$ measurements.

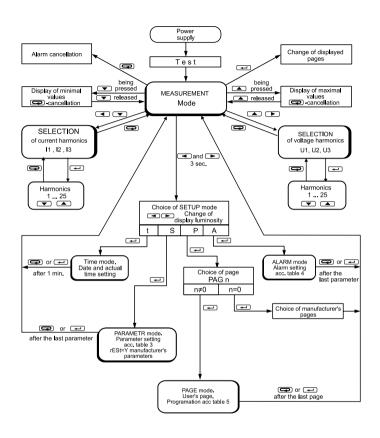


Fig.6 N10 meter working modes.

6. TECHNICAL DATA

Measuring ranges and admissible basic errors are shown on the table 6

Measured quantity	Range	Basic error	remarks
U _i voltage	100.0 V (Ku=1) 400.0 V (Ku=1) for Ku≠1 400.0 kV	± (0.2% m.v. +0.1% range)	Ku = 14000
I _i current	1.000 A (Ki=1) 5.000 A (Ki=1) for Ki≠1 20.00 kA	± (0.2% m.v. +0.1% range)	Ki = 1 20000
P _i active power P _{AV} mean active power Active energy EnP, EnPz	0.0 (-)1999.9 W (Wh) for Ku≠1, Ki≠1 (-)1999.9 MW (MWh)	± (0.5% m.v. +0.2% range)	
S, apparent power. Apparent energy EnS, EnSz	0.0 1999.9 VA (VAh) for Ku≠1, Ki≠1 1999.9 MVA (MVAh)	± (0.5% m.v. +0.2% range)	
Q _i reactive power. Reactive energy EnQz	0.0 (-)1999.9 Var (Varh) for Ku≠1, Ki≠1 (-)1999.9 MVar (MVarh)	± (0.5% m.v. +0.2% range)	
Pf _i active power factor	- 1.000.001.000	± 1% m.v. ±2c	Pf=Power factor=P/S
tgφ _i factor (ratio of reactive power to active power)	- 99.9099.9	± 1% m.v. ±2c	Error in the range: - 99.9099.9
f frequency	15.0 500.0 Hz	± 0.5% m.v.	
THD U, THD I harmonics	0.2 200%	± 0.5% m.v. ±2c	Error in the range: 10120% U, I 47 52 Hz

Where: Ku - voltage transformer ratio

Ki - current transformer ratio

m.v. - measured value

c - less significant display digit

THD U - full distorsion factor (by voltage harmonics)
THD I - full distorsion factor (by current harmonics)

Power consumption:

- supply circuit \leq 12 VA - voltage circuit \leq 0.5 VA - current circuit \leq 0.1 VA

Supply voltage 85...250 V d.c. or a.c., 40...400 Hz

Display section 4 x 5 LED digits, 14 mm high red

or green digits

Analog output 0...20 mA, (4...20 mA) selected from the keyboard, accuracy 0.5%

Relay output 3 relays, voltageless make

contacts,

RS-485 MODBUS

Load capacity 250 V a.c./ 0.5 A~

Passive pulse output 0...2 Hz 12...50 V d.c. (5...20 mA)

Passive pulse input 0/24 V d.c. ±50%,

Measurement of the harmonics (Up to the 25 th)

THD - Total Harmonic Distortion

Transmission protocol

Serial interface

Meter reaction to decays and supply recovery: for currents and voltages

for currents and voltages

 data and meter state preservation during supply decays, (battery support),

work continuation after supply recovery

Degree of protection ensured by the case acc. IEC529:

 - frontal side
 IP 40

 - rear side
 IP 10

 Weight
 0.8 kg

Overall dimensions $144 \times 144 \times 77 \text{ mm}$ Panel cut-out dimensions $138^{*0.5} \times 138^{*0.5}$

Reference conditions and nominal operation conditions:

- Input signal: 0...<u>0.01...1.2</u> In; 0...<u>0.01...1.2</u> Un, for voltage, current,

frequency, power and energy

0...<u>0.02...1.2</u> In; 0...<u>0.07...1.2</u> Un, for Pf and tφ factors, frequency 15...45...65...500 Hz

sinusoidal input signal THD $\leq 8\%$

0.1...1.2 In; 0.1...1.2 Un; 47... 52 Hz, for THDU, THDI and harmonics

acc. EN 61010-1

- power factor - 1...0...1 - ambient temperature 0...23...55°C

- air humidity 25...95% (no condensation)

- power supply 85... 253 V d.c. or a.c. 40... 400 Hz

- admissible peak factor:

- current 2 - voltage 2

- external magnetic field 0...40...400 A/m

- short duration overload (5 sec):

- voltage inputs 2 Un (max.1000 V)

- current inputs 10 In
- working position optional
- warm-up time 5 minutes

Additional errors in % of the basic error:

input signal frequencyambient temperature changes50%/10°C

Resistance against supply decays acc. to EN 61000-6-2

Standards fulfilled by the meter:

Electromagnetic compatibility:

- immunity acc. EN 61000-6-2 - emission acc. EN 61000-6-4

Safety requirements:

- insulation ensured by the housing dual
- insulation between circuits basic
- installation category III

- pollution degree

- maximal working voltage in relation to ground 600 V a.c.

7. ORDERING CODES

Execution codes for the N10 network parameter meter

Table 7 l xx l x NETWORK PARAMETER METER N10 X Input current In: 1 A (X/1) 1 2 5 A (X/5) acc. order * Input phase voltage Un: 100 V 400 V acc order * Digital output: without interface 0 with RS 485 interface Display: red digits 2 green digits Power supply: 85 250 V d c or a c 40 400 Hz acc_order* Kind of execution: standard 00 custom-made 99 Acceptance tests: without additional requirements with a quality inspection certificate 7

acc. customer's agreements **

X

^{*} after agreement with the manufacturer

^{**} the execution numbering will be made by manufacturer

ORDERING EXAMPLE:

code **N10 2 1 1 2 0 00 1**-means: input range: 5 A, 100 V, RS-485 interface, green displays, power supply:

 $85...250\ V\ d.c./a.c.$, standard execution, with a quality inspection certificate.

8. MAINTENANCE AND GUARANTEE

The N10 meter does not require any periodical maintenance. In case of some incorrect unit operations:

1. In the period of 12 months from the date of purchase:

One should take the meter down from the installation and return it to the LUMEL's Quality Control Dept.

If the unit has been used in compliance with the instructions, LUMEL S.A. guarantees to repair it free of charge.

2. After the warranty period:

One should turn over the meter to repair in a certified service workshop.

The disassembling of the housing causes the cancellation of the granted guarantee.

Spare parts are available for the period of ten years from the date of purchase.

LUMEL S.A. reserves the right to make changes in design and specifications of any products as engineering advances or necessity requires.

SALES PROGRAM

- DIGITAL and BARGRAPH PANEL METERS
- MEASURING TRANSDUCERS

- MEASUREMENT CONTROL RECORDING
- ANALOG PANEL METERS (DIN INSTRUMENTS)
- ANALOG and DIGITAL CLAMP-ON METERS
- INDUSTRIAL and HOUSEHOLD CONTROLLERS
- CHART AND PAPERLESS RECORDERS
- POWER CONTROL UNITS and INVERTERS
- LARGE SIZE NUMERIC and ALPHANUMERIC DISPLAYS
- AUTOMOTIVE DASHBOARD INDICATORS
- ACCESSORIES FOR MEASURING INSTRUMENTS
- MEASURING SYSTEMS (ENERGY, HEAT, CONTROL)
- CUSTOM-MADE PRODUCTS

WE ALSO OFFER OUR SERVICES IN THE PRODUCTION OF:

- ALUMINIUM ALLOY PRESSURE CASTINGS
- PRECISION ENGINEERING AND THERMOPLASTICS PARTS
- PRESSURE CASTING DIES AND OTHER TOOLS

QUALITY PROCEDURES:

According to ISO 9001 and ISO 14001 international requirements. All our instruments have CE mark.

For more information, please write to or phone our Export Department



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